

HPD UNIQUE IDENTIFIER: 108558292992

CLASSIFICATION: 09 30 00 Tiling

PRODUCT DESCRIPTION: Schluter SET® is a premium, unmodified thin-set mortar for use as a bond coat within tile assemblies that is optimized for use with Schluter® membranes and boards. Schluter SET® is smooth and creamy, as well as easy to handle and spread. It is sag-resistant and ideal for setting tile on both horizontal and vertical surfaces. Schluter SET® is suitable for use with ceramic, porcelain, and stone tile, including large and heavy tile, in conjunction with Schluter®-Systems' uncoupling and waterproofing membranes (e.g., DITRA, DITRA-HEAT, KERDI, etc.), the Schluter®-Shower System, and KERDI-BOARD. Schluter SET® can be used in both interior and exterior systems and is available in both gray and white.

Section 1: Summary

Basic Method / Product Threshold

CONTENT INVENTORY

Inventory Reporting Format	Threshold Level	Residuals/Impurities Evaluation	For all contents above the threshold, the manufacturer has:
<input checked="" type="radio"/> Nested Materials Method	<input checked="" type="radio"/> 100 ppm	<input checked="" type="radio"/> Completed	<b>Characterized</b> <input checked="" type="radio"/> Yes <input type="radio"/> No
<input checked="" type="radio"/> Basic Method	<input type="radio"/> 1,000 ppm	<input type="radio"/> Partially Completed	<i>Provided weight and role.</i>
Threshold Disclosed Per	<input type="radio"/> Per GHS SDS	<input type="radio"/> Not Completed	<b>Screened</b> <input checked="" type="radio"/> Yes <input type="radio"/> No
<input type="radio"/> Material	<input type="radio"/> Other	Explanation(s) provided :	<i>Provided screening results using HPDC-approved methods.</i>
<input checked="" type="radio"/> Product		<input checked="" type="radio"/> Yes <input type="radio"/> No	<b>Identified</b> <input checked="" type="radio"/> Yes <input type="radio"/> No
			<i>Provided name and CAS RN or other identifier.</i>

CONTENT IN DESCENDING ORDER OF QUANTITY

Summary of product contents and results from screening individual chemical substances against HPD Priority Hazard Lists and the GreenScreen for Safer Chemicals®. The HPD does not assess whether using or handling this product will expose individuals to its chemical substances or any health risk. Refer to Section 2 for further details.

PRODUCT | MATERIAL OR SUBSTANCE | RESIDUAL OR IMPURITY  
GREENSCREEN SCORE | HAZARD TYPE  
SCHLUTER SET | QUARTZ BM-1 | CAN | MAM | GEN CALCIUM OXIDE BM-2 | SKI | MAM | EYE DIIRON TRIOXIDE BM-1 | CAN | MAM | EYE | SKI SULFUR TRIOXIDE BM-2 | MAM CALCIUM CARBONATE BM-3dg | ALUMINUM OXIDE BM-2 | MAM GYPSUM BM-3dg FORMIC ACID, CALCIUM SALT BM-3 | EYE MAGNESIUM OXIDE (MGO) BM-3dg | CAN WATER BM-4 MAGNESIUM OXIDE BM-3dg | CAN CELLULOSE, 2-HYDROXYETHYL METHYL ETHER BM-2 STARCH, 2-HYDROXYPROPYL ETHER LT-UNK CORN STARCH NoGS POLYPHOSPHORIC ACIDS, SODIUM SALTS LT-UNK

Number of Greenscreen BM-4/BM3 contents ... 6  
Contents highest-concern GreenScreen score(s) (BM-1, LT-1, LT-P1) ... BM-1  
Nanomaterial ... No  
INVENTORY AND SCREENING NOTES:

This HPD has considered all of the components of the SET® thin-set mortar and any substance that could fall above the stated threshold have been included.

VOLATILE ORGANIC COMPOUND (VOC) CONTENT

VOC Content data is not applicable for this product category.

CERTIFICATIONS AND COMPLIANCE See Section 3 for additional listings.  
VOC emissions: Inherently non-emitting source per LEED

CONSISTENCY WITH OTHER PROGRAMS

No pre-checks completed or disclosed.

Third Party Verified?

- ☐ Yes  
☒ No

PREPARER: Self-Prepared  
VERIFIER:  
VERIFICATION #:

SCREENING DATE: 2023-05-17  
PUBLISHED DATE: 2023-05-22  
EXPIRY DATE: 2026-05-17

*This section lists contents in a product based on specific threshold(s) and reports detailed health information including hazards. This HPD uses the inventory method indicated above, which is one of three possible methods:*

- *Basic Inventory method with Product-level threshold.*
- *Nested Material Inventory method with Product-level threshold*
- *Nested Material Inventory method with individual Material-level thresholds*

*Definitions and requirements for the three inventory methods and requirements for each data field can be found in the HPD Open Standard version 2.3, available on the HPDC website at: [www.hpd-collaborative.org/hpd-2-3-standard](http://www.hpd-collaborative.org/hpd-2-3-standard)*

SCHLUTER SET

PRODUCT THRESHOLD: 100 ppm

RESIDUALS AND IMPURITIES EVALUATION COMPLETED: Yes

RESIDUALS AND IMPURITIES NOTES: Residuals and impurities were collected from suppliers and those that fall above the stated threshold are included.

OTHER PRODUCT NOTES:

QUARTZ

ID: 14808-60-7

HAZARD DATA SOURCE: Pharos Chemical and Materials Library

HAZARD SCREENING DATE: 2023-05-17 9:09:45

%: 70.0000 - 80.0000

GreenScreen: BM-1

RC: None

NANO: No

SUBSTANCE ROLE: Filler

HAZARD TYPE	LIST NAME AND SOURCE	WARNINGS
CAN	US CDC - Occupational Carcinogens	Occupational Carcinogen
CAN	CA EPA - Prop 65	Carcinogen - specific to chemical form or exposure route
CAN	US NIH - Report on Carcinogens	Known to be Human Carcinogen (respirable size - occupational setting)
CAN	MAK	Carcinogen Group 1 - Substances that cause cancer in man
CAN	IARC	Group 1 - Agent is carcinogenic to humans - inhaled from occupational sources
CAN	IARC	Group 1 - Agent is Carcinogenic to humans
CAN	US NIH - Report on Carcinogens	Known to be a human Carcinogen
CAN	GHS - Japan	H350 - May cause cancer [Carcinogenicity - Category 1A]
CAN	GHS - Australia	H350i - May cause cancer by inhalation [Carcinogenicity - Category 1A or 1B]
CAN	GHS - New Zealand	Carcinogenicity category 1
MAM	GHS - Japan	H372 - Causes damage to organs through prolonged or repeated exposure [Specific target organs/systemic toxicity following repeated exposure - Category 1]
GEN	GHS - Japan	H341 - Suspected of causing genetic defects [Germ cell mutagenicity - Category 2]
MAM	GHS - Australia	H372 - Causes damage to organs through prolonged or repeated exposure [Specific target organ toxicity - repeated exposure - Category 1]
MAM	GHS - New Zealand	Specific target organ toxicity - repeated exposure category 1
ADDITIONAL LISTINGS	LIST NAME AND SOURCE	NOTIFICATION
None found		No listings found on Additional Hazard Lists

SUBSTANCE NOTES: Manufacturer's installation instructions should be followed to avoid many of the inhalation-specific hazards present with quartz.

CALCIUM OXIDE

ID: 1305-78-8

HAZARD DATA SOURCE: Pharos Chemical and Materials Library		HAZARD SCREENING DATE: 2023-05-17 9:09:45		
%: 15.0000 - 25.0000	GreenScreen: BM-2	RC: None	NANO: No	SUBSTANCE ROLE: Accelerator

HAZARD TYPE	LIST NAME AND SOURCE	WARNINGS
SKI	GHS - Australia	H315 - Causes skin irritation [Skin corrosion/irritation - Category 2]
MAM	GHS - Japan	H372 - Causes damage to organs through prolonged or repeated exposure [Specific target organs/systemic toxicity following repeated exposure - Category 1]
MAM	GHS - Japan	H370 - Causes damage to organs [Specific target organs/systemic toxicity following single exposure - Category 1]
SKI	GHS - New Zealand	Skin corrosion category 1C
EYE	GHS - New Zealand	Serious eye damage category 1
EYE	GHS - Japan	H318 - Causes serious eye damage [Serious eye damage / eye irritation - Category 1]
SKI	GHS - Japan	H315 - Causes skin irritation [Skin corrosion / irritation - Category 2]
EYE	GHS - Australia	H318 - Causes serious eye damage [Serious eye damage/eye irritation - Category 1]
ADDITIONAL LISTINGS	LIST NAME AND SOURCE	NOTIFICATION
RESTRICTED LIST	Green Science Policy Institute (GSPI)	GSPI - Six Classes of Problematic Chemicals  Antimicrobials
SUBSTANCE NOTES: When in contact with water calcium oxide undergoes an exothermic reaction to create calcium hydroxide.		

DIIRON TRIOXIDE

ID: 1309-37-1

HAZARD DATA SOURCE: Pharos Chemical and Materials Library		HAZARD SCREENING DATE: 2023-05-17 9:09:46		
%: 0.0000 - 5.0000	GreenScreen: BM-1	RC: None	NANO: No	SUBSTANCE ROLE: Binder
HAZARD TYPE	LIST NAME AND SOURCE	WARNINGS		
CAN	MAK	Carcinogen Group 3B - Evidence of carcinogenic effects but not sufficient for classification		
MAM	GHS - Japan	H372 - Causes damage to organs through prolonged or repeated exposure [Specific target organs/systemic toxicity following repeated exposure - Category 1]		
EYE	GHS - Japan	H318 - Causes serious eye damage [Serious eye damage / eye irritation - Category 1]		
SKI	GHS - Japan	H315 - Causes skin irritation [Skin corrosion / irritation - Category 2]		
ADDITIONAL LISTINGS	LIST NAME AND SOURCE	NOTIFICATION		
None found		No listings found on Additional Hazard Lists		

SUBSTANCE NOTES:

SULFUR TRIOXIDE

ID: 7446-11-9

HAZARD DATA SOURCE: Pharos Chemical and Materials Library		HAZARD SCREENING DATE: 2023-05-17 9:09:46		
?: 0.0000 - 5.0000	GreenScreen: BM-2	RC: None	NANO: No	SUBSTANCE ROLE: Binder
HAZARD TYPE	LIST NAME AND SOURCE		WARNINGS	
MAM	US EPA - EPCRA Extremely Hazardous Substances		Extremely Hazardous Substances	
ADDITIONAL LISTINGS	LIST NAME AND SOURCE		NOTIFICATION	
None found			No listings found on Additional Hazard Lists	
SUBSTANCE NOTES:				

CALCIUM CARBONATE

ID: 1317-65-3

HAZARD DATA SOURCE: Pharos Chemical and Materials Library		HAZARD SCREENING DATE: 2023-05-17 9:09:47		
?: 0.0000 - 5.0000	GreenScreen: BM-3dg	RC: None	NANO: No	SUBSTANCE ROLE: Filler
HAZARD TYPE	LIST NAME AND SOURCE	WARNINGS		
None found		No warnings found on HPD Priority Hazard Lists		
ADDITIONAL LISTINGS	LIST NAME AND SOURCE	NOTIFICATION		
None found		No listings found on Additional Hazard Lists		
SUBSTANCE NOTES:				

ALUMINUM OXIDE

ID: 1344-28-1

HAZARD DATA SOURCE: Pharos Chemical and Materials Library		HAZARD SCREENING DATE: 2023-05-17 9:09:47		
?: 0.0000 - 5.0000	GreenScreen: BM-2	RC: None	NANO: No	SUBSTANCE ROLE: Accelerator
HAZARD TYPE	LIST NAME AND SOURCE	WARNINGS		
MAM	GHS - Japan	H372 - Causes damage to organs through prolonged or repeated exposure [Specific target organs/systemic toxicity following repeated exposure - Category 1]		
ADDITIONAL LISTINGS	LIST NAME AND SOURCE	NOTIFICATION		
RESTRICTED LIST	Cradle to Cradle Products Innovation Institute (C2CP II)	C2C Certified v4 Product Standard Restricted Substances List (RSL) - Effective July 1, 2022		
		Biological and Environmentally Released Materials		
RESTRICTED LIST	Cradle to Cradle Products Innovation Institute (C2CP II)	C2C Certified v4 Product Standard Restricted Substances List (RSL) - Effective July 1, 2022		
		Children's Products		

SUBSTANCE NOTES:

GYPSUM

ID: 13397-24-5

HAZARD DATA SOURCE: <b>Pharos Chemical and Materials Library</b>		HAZARD SCREENING DATE: <b>2023-05-17 9:09:47</b>		
%: <b>0.0000 - 5.0000</b>	GreenScreen: <b>BM-3dg</b>	RC: <b>None</b>	NANO: <b>No</b>	SUBSTANCE ROLE: <b>Filler</b>
HAZARD TYPE	LIST NAME AND SOURCE		WARNINGS	
None found			No warnings found on HPD Priority Hazard Lists	
ADDITIONAL LISTINGS	LIST NAME AND SOURCE		NOTIFICATION	
None found			No listings found on Additional Hazard Lists	
SUBSTANCE NOTES:				

FORMIC ACID, CALCIUM SALT

ID: 544-17-2

HAZARD DATA SOURCE:    Pharos Chemical and Materials Library		HAZARD SCREENING DATE:    2023-05-17 9:09:48		
%: 0.0000 - 5.0000	GreenScreen: BM-3	RC: None	NANO: Unknown	SUBSTANCE ROLE: Filler
HAZARD TYPE	LIST NAME AND SOURCE		WARNINGS	
EYE	GHS - New Zealand		Eye irritation category 2	
ADDITIONAL LISTINGS	LIST NAME AND SOURCE		NOTIFICATION	
POSITIVE LIST	US Environmental Protection Agency (US EPA)		US EPA - DfE Safer Chemicals Ingredients list (SCIL)	
			Enzymes and Stabilizers - Green Circle (Verified Low Concern)	
SUBSTANCE NOTES:				

MAGNESIUM OXIDE (MGO)

ID: 1309-48-4

HAZARD DATA SOURCE: <b>Pharos Chemical and Materials Library</b>		HAZARD SCREENING DATE: <b>2023-05-17 9:09:49</b>		
%: <b>0.0000 - 1.0000</b>	GreenScreen: <b>BM-3dg</b>	RC: <b>None</b>	NANO: <b>No</b>	SUBSTANCE ROLE: <b>Filler</b>
HAZARD TYPE	LIST NAME AND SOURCE		WARNINGS	
CAN	MAK		Carcinogen Group 4 - Non-genotoxic carcinogen with low risk under MAK/BAT levels	
ADDITIONAL LISTINGS	LIST NAME AND SOURCE		NOTIFICATION	
None found			No listings found on Additional Hazard Lists	
SUBSTANCE NOTES:				

WATER

ID: 7732-18-5

HAZARD DATA SOURCE: <b>Pharos Chemical and Materials Library</b>		HAZARD SCREENING DATE: <b>2023-05-17 9:09:49</b>		
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%: 0.0000 - 1.0000		GreenScreen: <b>BM-4</b>	RC: <b>None</b>	NANO: <b>No</b>	SUBSTANCE ROLE: <b>Carrier</b>
HAZARD TYPE	LIST NAME AND SOURCE			WARNINGS	
None found				No warnings found on HPD Priority Hazard Lists	
ADDITIONAL LISTINGS	LIST NAME AND SOURCE			NOTIFICATION	
EXEMPT	European Union / European Commission (EU EC)			EU - REACH Exemptions  Exempted from REACH Annex IV listing due to intrinsic safety	
SUBSTANCE NOTES:					

MAGNESIUM OXIDE

ID: 1309-48-4

HAZARD DATA SOURCE: <b>Pharos Chemical and Materials Library</b>		HAZARD SCREENING DATE: <b>2023-05-17 9:09:48</b>		
%: <b>0.0000 - 1.0000</b>	GreenScreen: <b>BM-3dg</b>	RC: <b>None</b>	NANO: <b>No</b>	SUBSTANCE ROLE: <b>Filler</b>
HAZARD TYPE	LIST NAME AND SOURCE		WARNINGS	
CAN	MAK		Carcinogen Group 4 - Non-genotoxic carcinogen with low risk under MAK/BAT levels	
ADDITIONAL LISTINGS	LIST NAME AND SOURCE		NOTIFICATION	
None found			No listings found on Additional Hazard Lists	
SUBSTANCE NOTES:				

CELLULOSE, 2-HYDROXYETHYL METHYL ETHER

ID: 9032-42-2

HAZARD DATA SOURCE: <b>Pharos Chemical and Materials Library</b>		HAZARD SCREENING DATE: <b>2023-05-17 9:09:48</b>		
%: <b>0.0000 - 1.0000</b>	GreenScreen: <b>BM-2</b>	RC: <b>None</b>	NANO: <b>Unknown</b>	SUBSTANCE ROLE: <b>Binder</b>
HAZARD TYPE	LIST NAME AND SOURCE		WARNINGS	
None found			No warnings found on HPD Priority Hazard Lists	
ADDITIONAL LISTINGS	LIST NAME AND SOURCE		NOTIFICATION	
None found			No listings found on Additional Hazard Lists	
SUBSTANCE NOTES:				

STARCH, 2-HYDROXYPROPYL ETHER

ID: 9049-76-7

HAZARD DATA SOURCE: <b>Pharos Chemical and Materials Library</b>		HAZARD SCREENING DATE: <b>2023-05-17 9:09:49</b>			
%: 0.0000 - 0.1000		GreenScreen: <b>LT-UNK</b>	RC: <b>None</b>	NANO: <b>Unknown</b>	SUBSTANCE ROLE: <b>Binder</b>
HAZARD TYPE	LIST NAME AND SOURCE		WARNINGS		
None found			No warnings found on HPD Priority Hazard Lists		

ADDITIONAL LISTINGS	LIST NAME AND SOURCE	NOTIFICATION
None found		No listings found on Additional Hazard Lists
SUBSTANCE NOTES:		

CORN STARCH

ID: 9005-25-8

HAZARD DATA SOURCE: <b>Pharos Chemical and Materials Library</b>		HAZARD SCREENING DATE: <b>2023-05-17 9:09:49</b>		
%: <b>0.0000 - 0.1000</b>	GreenScreen: <b>NoGS</b>	RC: <b>None</b>	NANO: <b>Unknown</b>	SUBSTANCE ROLE: <b>Binder</b>
HAZARD TYPE	LIST NAME AND SOURCE		WARNINGS	
None found			No warnings found on HPD Priority Hazard Lists	
ADDITIONAL LISTINGS	LIST NAME AND SOURCE		NOTIFICATION	
EXEMPT	European Union / European Commission (EU EC)		EU - REACH Exemptions  Exempted from REACH Annex IV listing due to intrinsic safety	
SUBSTANCE NOTES:				

POLYPHOSPHORIC ACIDS, SODIUM SALTS

ID: 68915-31-1

HAZARD DATA SOURCE: <b>Pharos Chemical and Materials Library</b>		HAZARD SCREENING DATE: <b>2023-05-17 9:09:50</b>		
%: <b>0.0000 - 0.1000</b>	GreenScreen: <b>LT-UNK</b>	RC: <b>None</b>	NANO: <b>Unknown</b>	SUBSTANCE ROLE: <b>Filler</b>
HAZARD TYPE	LIST NAME AND SOURCE		WARNINGS	
None found			No warnings found on HPD Priority Hazard Lists	
ADDITIONAL LISTINGS	LIST NAME AND SOURCE		NOTIFICATION	
None found			No listings found on Additional Hazard Lists	
SUBSTANCE NOTES:				



### Section 3: Certifications and Compliance

*This section lists applicable certification and standards compliance information for VOC emissions and VOC content. Other types of health or environmental performance testing or certifications completed for the product may be provided.*

VOC EMISSIONS	Inherently non-emitting source per LEED	
CERTIFYING PARTY: Self-declared	ISSUE DATE: 2023-05-17	CERTIFIER OR LAB: None
APPLICABLE FACILITIES: ALL	EXPIRY DATE:	
CERTIFICATE URL:		
CERTIFICATION AND COMPLIANCE NOTES:		

### Section 4: Accessories

*This section lists related products or materials that the manufacturer requires or recommends for installation (such as adhesives or fasteners), maintenance, cleaning, or operations. For information relating to the contents of these related products, refer to their applicable Health Product Declarations, if available.*

No accessories are required for this product.

### Section 5: General Notes

## MANUFACTURER INFORMATION

**MANUFACTURER:** Schluter Systems  
**ADDRESS:** 21100 chemin Ste-Marie  
 Ste-Anne-de-Bellevue QC H9X 3Y8, Canada  
**WEBSITE:** schluter.com

**CONTACT NAME:** Dale Kempster  
**TITLE:** Director of the International Technical Network, North America  
**PHONE:** 800-667-8746 x 3217  
**EMAIL:** dkempster@schluter.com

*The listed contact is responsible for the validity of this HPD and attests that it is accurate and complete to the best of his or her knowledge.*

## KEY

### Hazard Types

<b>AQU</b> Aquatic toxicity	<b>LAN</b> Land toxicity	<b>PHY</b> Physical hazard (flammable or reactive)
<b>CAN</b> Cancer	<b>MAM</b> Mammalian/systemic/organ toxicity	<b>REP</b> Reproductive
<b>DEV</b> Developmental toxicity	<b>MUL</b> Multiple	<b>RES</b> Respiratory sensitization
<b>END</b> Endocrine activity	<b>NEU</b> Neurotoxicity	<b>SKI</b> Skin sensitization/irritation/corrosivity
<b>EYE</b> Eye irritation/corrosivity	<b>NF</b> Not found on Priority Hazard Lists	<b>UNK</b> Unknown
<b>GEN</b> Gene mutation	<b>OZO</b> Ozone depletion	
<b>GLO</b> Global warming	<b>PBT</b> Persistent, bioaccumulative, and toxic	

### GreenScreen (GS)

<b>BM-4</b> Benchmark 4 (prefer-safer chemical)	<b>LT-P1</b> List Translator Possible 1 (Possible Benchmark-1)
<b>BM-3</b> Benchmark 3 (use but still opportunity for improvement)	<b>LT-1</b> List Translator 1 (Likely Benchmark-1)
<b>BM-2</b> Benchmark 2 (use but search for safer substitutes)	<b>LT-UNK</b> List Translator Benchmark Unknown
<b>BM-1</b> Benchmark 1 (avoid - chemical of high concern)	<b>NoGS</b> No GreenScreen.
<b>BM-U</b> Benchmark Unspecified (due to insufficient data)	

GreenScreen Benchmark scores sometimes also carry subscripts, which provide more context for how the score was determined. These are DG (data gap), TP (transformation product), and CoHC (chemical of high concern). For more information, see 2.2.2.4 GreenScreen® for Safer Chemicals, [www.greenscreenchemicals.org](http://www.greenscreenchemicals.org), and Best Practices for Hazard Screening on the HPDC website ([hpd-collaborative.org](http://hpd-collaborative.org)).

### Recycled Types

<b>PreC</b> Pre-consumer recycled content
<b>PostC</b> Post-consumer recycled content
<b>UNK</b> Inclusion of recycled content is unknown
<b>None</b> Does not include recycled content

### Other Terms:

**GHS SDS** Globally Harmonized System of Classification and Labeling of Chemicals Safety Data Sheet

### Inventory Methods:

<b>Nested Method / Material Threshold</b> Substances listed within each material per threshold indicated per material
<b>Nested Method / Product Threshold</b> Substances listed within each material per threshold indicated per product
<b>Basic Method / Product Threshold</b> Substances listed individually per threshold indicated per product

**Nano** Composed of nano scale particles or nanotechnology

**Third Party Verified** Verification by independent certifier approved by HPDC

**Preparer** Third party preparer, if not self-prepared by manufacturer

**Applicable facilities** Manufacturing sites to which testing applies

*The Health Product Declaration (HPD) Open Standard provides for the disclosure of product contents and potential associated human and environmental health hazards. Hazard associations are based on the HPD Priority Hazard Lists, the GreenScreen List Translator™, and when available, full GreenScreen® assessments. The HPD Open Standard v2.1 is not:*

- a method for the assessment of exposure or risk associated with product handling or use,
- a method for assessing potential health impacts of: (i) substances used or created during the manufacturing process or (ii) substances created after the product is delivered for end use.

*Information about life cycle, exposure and/or risk assessments performed on the product may be reported by the manufacturer in appropriate Notes sections, and/or, where applicable, in the Certifications section.*

*The HPD Open Standard was created and is supported by the Health Product Declaration Collaborative (the HPD Collaborative), a customer-led organization composed of stakeholders throughout the building industry that is committed to the continuous improvement of building products through transparency, openness, and innovation throughout the product supply chain.*

*The product manufacturer and any applicable independent verifier are solely responsible for the accuracy of statements and claims made in this*

